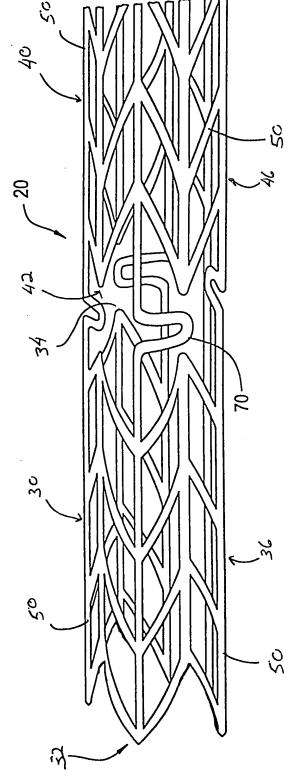
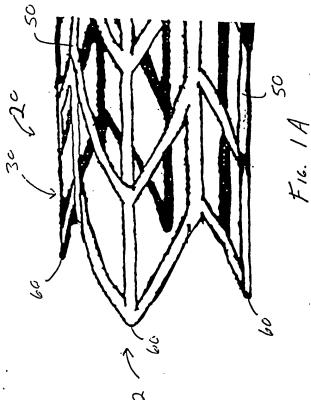
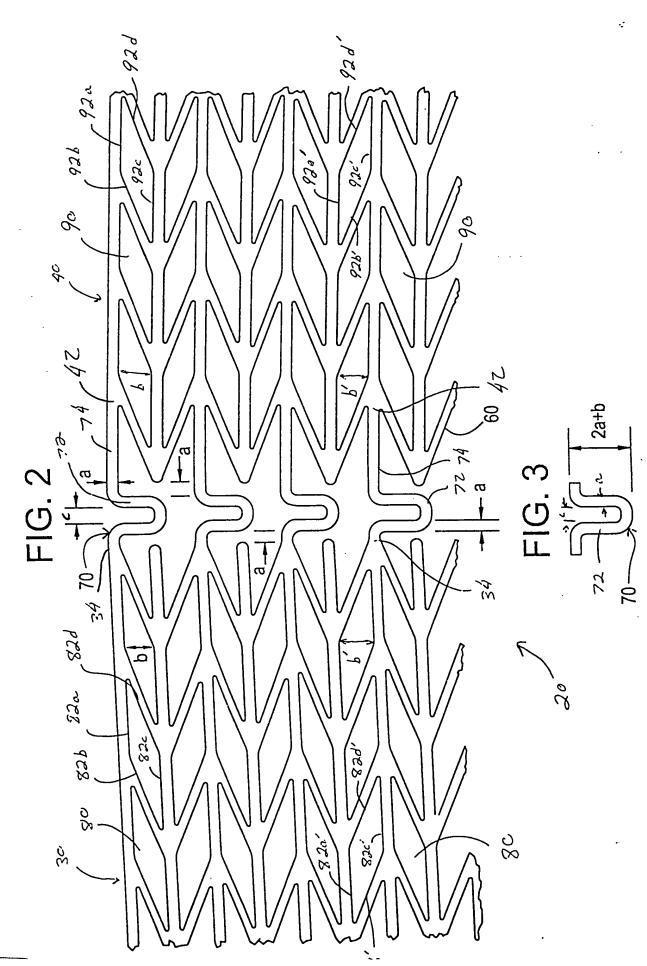
1/8







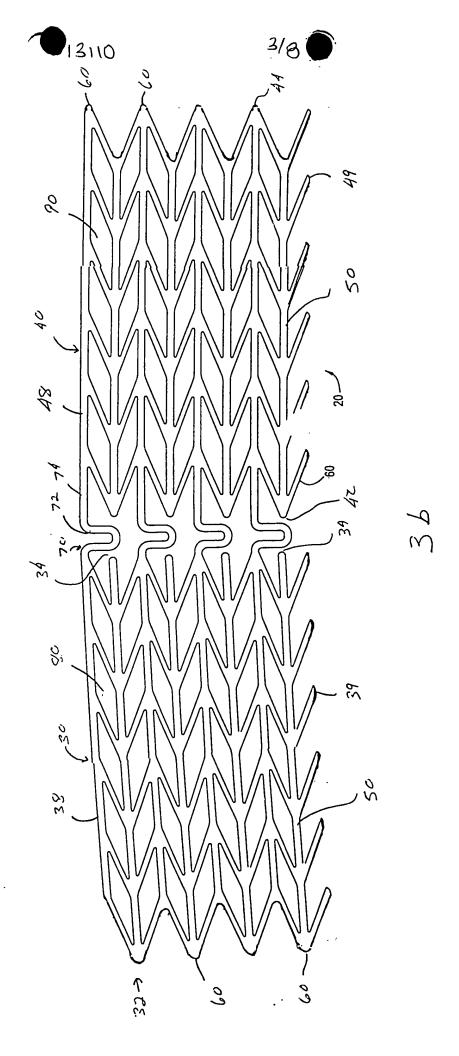


FIG. 4

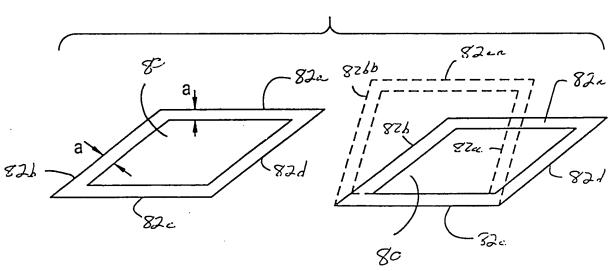


FIG. 7

FIG. 5

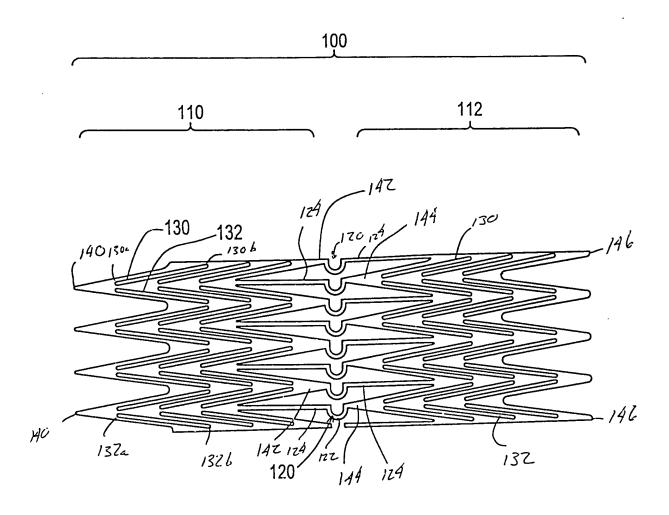
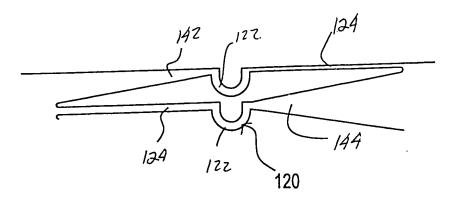
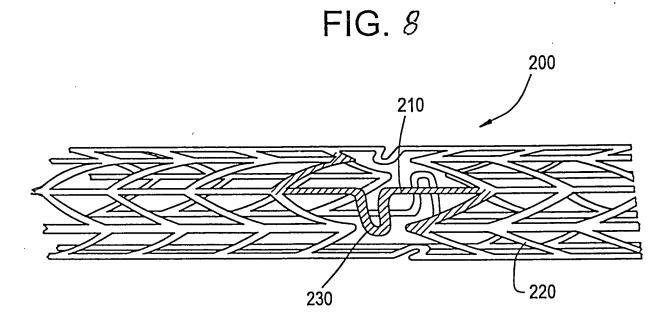
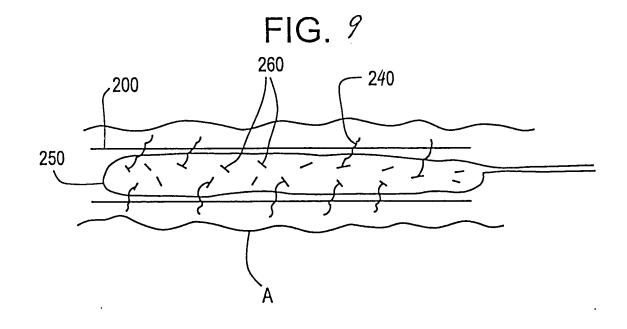


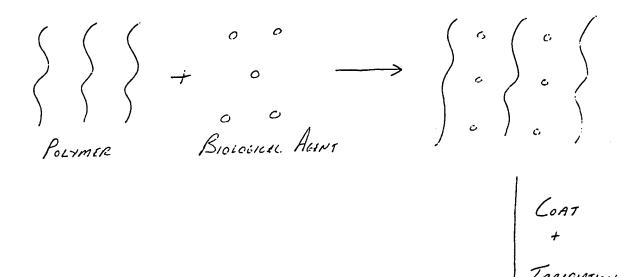
FIG. 6

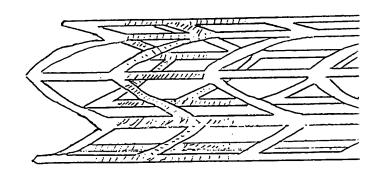




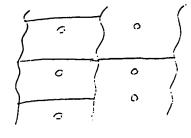








F16. 10



F16. 10a

FILL SAME TO TOOL

Fic. 11